# Plastit® SPCR

## Retarding, High Performance Hyperplasticiser Admixture, Based on Polycarboxylate

#### Uses

Plastit SPCR is a high performance hyperplasticiser intended for applications where increased early and ultimate compressive strengths are required, and it has been developed for use in:

- Self compacting concrete
- Pumped concrete
- Concrete requiring long workability retention
- High performance concrete
- Per-cast concrete

## **Advantages**

- Increased early and ultimate compressive strengths
- Controlled retardation extends working life and stiffening time for ease of construction
- Increased flexural strength
- Improved adhesion to reinforcing and stressing steel
- Improved resistance to carbonation
- Lower permeability
- Increased resistance to aggressive atmospheric conditions
- Reduced shrinkage and creep
- Increased durability

## Standards compliance

Plastit SPCR conforms complies with ASTM C494 Types B, D and G, depending on dosage used.

## **Description**

Plastit SPCR is differentiated from conventional superplasticisers in that it is based on a unique carboxylic ether polymer with long lateral chains. This greatly improves cement dispersion. At the start of the mixing process electrocstatic dispersion occurs but the presence of the lateral chains, linked to the polymer backbone. Generate a steric hindrance which stabilizes the cement particle's capacity to separate and disperse. This mechanism considerably reduces the water demand in flowable concrete.

Plastit SPCR combines the properties of water reduction and workability retention. It allows the production of high performance concrete and/or concrete with high workability. Plastit SPCR is a particularly strong hyperplasticiser allowing production of consistent concrete properties around the required dosage.

#### Typical dosage

The optimum dosage Plastit SPCR to meet specific requirements should always be determined by trials using the materials and conditions that will be experienced in use. The normal dosage range is between 0.3 to 1.0 kg/100 kg of cementitious material.

## **Properties**

Appearance	Light Brown Liquid
Specific gravity	1.08 gr/cm³ at 20°C
Chloride	Nil to BS5075

Air entrainment	Typically less than 2% additional air is entrained at normal dosages.
Alkali content	Typically less than 5 g. Na <sub>2</sub> o equivalent/litre of admixture. A fact sheet on this subject is available.

## Instructions for use

#### Compatibility:

Plastit SPCR is compatible with other CAPCO admixtures in the same concrete mix. All admixtures should be added to the concrete separately and must not be premixed together prior to addition. The performance of concrete containing more than one admixture should be assessed by trial mixes.

Plastit SPCR is suitable for use with all types of Portland cements, SRC cements and cement replacement materials such as PFA, GGBFS and microsilica.

The use of a combination of admixtures in the same concrete mix and or cement replacements may alter the setting time. Trials should always be conducted to determine such setting times.

#### Dispensing:

The correct quantity of Plastit SPCR should be measured by means of a recommended dispenser. The admixture should then be added to the concrete with the mixing water to obtain the best results.

## **Packaging**

Plastit SPCR is available in 20 kg containers and 200 kg

### Storage

Plastit SPCR has a minimum shelf life of 12 months provided the temperature is kept within the range of 5°C to 35°C. Should the temperature of the product fall outside this range then contact CAPCO for advice.

Freezing point: Approximately -2°C

## **Precautions**

#### Health and safety:

Plastit SPCR does not fall into the hazard classifications of current regulations. However, it should not be swallowed or allowed to come into contact with skin and eyes. Suitable protective gloves and goggles should be worn. Splashes on the skin should be removed with water. In case of contact with eyes rinse immediately with plenty of water and seek medical advice. If swallowed seek medical

attention immediately - do not induce vomiting.

#### Fire:

Plastit SPCR is non-flammable.